

SABIC INNOVATIVE PLASTICS B V

EUROPE - RESIN, PLASTICSLAAN 1, BERGEN OP ZOOM 4612 PX NL

940(f1)

Polycarbonate (PC) "Lexan", furnished as pellets

Color	Min. Thk (mm)	Flame Class	HWI	HAI	RTI Elec	RTI Imp	RTI Str
AO	1.1	V-0	3	4	80	80	80
	1.5	V-0	3	3	130	120	125
	2.0	V-0	3	3	130	120	130
	3.0	V-0	2	3	130	120	130

Comparative Tracking Index (CTI): 2

Dielectric Strength (kV/mm): 33

High-Voltage Arc Tracking Rate (HVTR): 3

Dimensional Stability (%): 0

Inclined Plane Tracking (IPT) kV: -

Volume Resistivity (10^X ohm-cm): 15

High Volt, Low Current Arc Resis (D495): 7

(f1) - Suitable for outdoor use with respect to exposure to Ultraviolet Light, Water Exposure and Immersion in accordance with UL 746C.

NOTE - Material designation may be followed by a color nomenclature consisting of either an alpha/numeric or a numeric/alpha combination.

ANSI/UL 94 small-scale test data does not pertain to building materials, furnishings and related contents. ANSI/UL 94 small-scale test data is intended solely for determining the flammability of plastic materials used in the components and parts of end-product devices and appliances, where the acceptability of the combination is determined by UL.

Report Date: 1975-06-19

Last 2013-01-14

Revised:

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**IEC and ISO Test Methods**

Test Name	Test Method	Units	Thk (mm)	Value
Flammability	IEC 60695-11-10	Class (color)	1.1	V-0 (AO)
			1.5	V-0 (AO)
			2.0	V-0 (AO)
			3.0	V-0 (AO)
Glow-Wire Flammability (GWFI)	IEC 60695-2-12	°C	1.1	960
			2.0	960
Glow-Wire Ignition (GWIT)	IEC 60695-2-13	°C	1.1	825
			2.0	850
IEC Comparative Tracking Index	IEC 60112	Volts (Max)	-	-
IEC Ball Pressure	IEC 60695-10-2	°C	-	-
ISO Heat Deflection (1.80 MPa)	ISO 75-2	°C	-	-
ISO Tensile Strength	ISO 527-2	MPa	-	-
ISO Flexural Strength	ISO 178	MPa	-	-
ISO Tensile Impact	ISO 8256	kJ/m ²	-	-
ISO Izod Impact	ISO 180	kJ/m ²	-	-
ISO Charpy Impact	ISO 179-2	kJ/m ²	-	-